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NOTES UNLESS OTHERWISE SPECIFIED

- PARENT MATERIAL: 316 STAINLESS STEEL, 16 GAUGE (0.060" THICK)
- PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
- FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
- PART IS NOT DESIGNED FOR PRESSURE OR VACUUM APPLICATIONS.

REVISIONS

REV.	DESCRIPTION	DATE	APPROVED
00	INITIAL RELEASE FOR MANUFACTURING	SEP2000	J.KNAPP
A	Updated sheet format, corrected title block and revision block author information, changed Radius from 0.13" to 0.06", changed ID from 7.75" to 7.77".	MAR2019	R.DAVIS
B	Added note referencing pressurized lids.	3NOV2023	C. FANKHAUSER

Top view of the lid showing a circular shape with a dashed centerline and a section line A-A.

Section A-A view of the lid showing dimensions: R.06 INSIDE, Ø 7.77 ID, and .50 OAH.

SECTION A-A

UNLESS OTHERWISE SPECIFIED:

- DO NOT SCALE DRAWING
- DIMENSIONS ARE IN INCHES
- TOLERANCE:
 - FRACTIONAL: ±.25
 - X.X ±.1
 - X.XX ±.03
 - X.XXX ±.010
 - ANGULAR: ±2 DEG.
- INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
- THIRD ANGLE PROJECTION
- REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

	NAME	DATE
DRAWN	R.DAVIS	MAR2019
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

PROPRIETARY AND CONFIDENTIAL

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TOLEDO METAL SPINNING COMPANY
EST. 1929

TITLE:
TMS 316SS LID

SIZE	DRAWING NUMBER	REV
A	TMSL616-316SS	B

SCALE: 1:2.5 WEIGHT: 0.99 SHEET 1 OF 1

3D perspective view of the lid.

SCALE 1 : 4