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NOTES UNLESS OTHERWISE SPECIFIED

- PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
- PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
- FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
- PART IS NOT DESIGNED FOR PRESSURE OR VACUUM APPLICATIONS.

REVISIONS

REV.	DESCRIPTION	DATE	APPROVED
00	INITIAL RELEASE FOR MANUFACTURING	SEP2009	L.FERNANDO
A	Updated to 14ga. (.075") thickness	18OCT2022	A. FULKERT
B	Added note referencing pressurized lids.	3NOV2023	C. FANKHAUSER

Top view of the lid showing a circular shape with a dashed centerline and a section line A-A.

Section A-A of the lid showing dimensions: R.06 INSIDE, .08, .50 OAH, and $\text{Ø } 7.77 \text{ ID}$.

SECTION A-A

UNLESS OTHERWISE SPECIFIED:

- DO NOT SCALE DRAWING
- DIMENSIONS ARE IN INCHES
- TOLERANCE:
 - FRACTIONAL $\pm .25$
 - X.X $\pm .1$
 - X.XX $\pm .03$
 - X.XXX $\pm .010$
 - ANGULAR: $\pm 2 \text{ DEG.}$
- INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
- THIRD ANGLE PROJECTION
- REMOVE BURRS & BREAK ALL SHARP EDGES WITH $R0.03 \pm .02$

	NAME	DATE
DRAWN	J. ASHBY	18OCT2022
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

PROPRIETARY AND CONFIDENTIAL

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TOLEDO METAL SPINNING COMPANY
EST. 1929

TITLE:
TMS 304SS LID

SIZE	DRAWING NUMBER	REV
A	TMSL614	B
SCALE: 1:2.5		WEIGHT: 1.27
SHEET 1 OF 1		

3D perspective view of the lid.

SCALE 1 : 4