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NOTES UNLESS OTHERWISE SPECIFIED

- PARENT MATERIAL: 316 STAINLESS STEEL, 16 GAUGE (0.060" THICK)
- PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
- FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
- FITS TMS36111 HOPPER **WITHOUT FLANGE**.
- PART IS NOT DESIGNED FOR PRESSURE OR VACUUM APPLICATIONS.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE FOR MANUFACTURING	MAR2019	R.DAVIS
B	ADDED NOTE REFERENCING PRESSURIZED LIDS.	20OCT2023	C. FANKHAUSER

SCALE 1 : 16

UNLESS OTHERWISE SPECIFIED:
 1. DO NOT SCALE DRAWING
 2. DIMENSIONS ARE IN INCHES
 3. TOLERANCE:
 FRACTIONAL $\pm .25$
 X.X $\pm .1$
 X.XX $\pm .03$
 X.XXX $\pm .010$
 ANGULAR: $\pm 2 \text{ DEG.}$
 4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
 5. THIRD ANGLE PROJECTION
 6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH $R0.03 \pm .02$

	NAME	DATE
DRAWN	R.DAVIS	MAR2019
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

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TOLEDO METAL SPINNING COMPANY
 EST. 1929

TITLE:
 TMS 316SS LID

SIZE	DRAWING NUMBER	REV
A	TMSL3616-316SS	B
SCALE: 1:10		WEIGHT: 19.65
		SHEET 1 OF 1