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**NOTES UNLESS OTHERWISE SPECIFIED**

- PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
- PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
- FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
- FITS TMS36111 HOPPER **WITH FLANGE**.
- PART IS NOT DESIGNED FOR PRESSURE OR VACUUM APPLICATIONS.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
00	INITIAL RELEASE FOR MANUFACTURING		
A	Updated sheet format, changed Radius from 0.375" to 0.13"	23APR2015	A.FULKERT
B	Updated sheet format, corrected title block and revision block author information, changed Part Name, changed OAH tolerance from '0.75 to 1.00"' to 1.00" +/- 0.06"	MAR2019	R.DAVIS
C	Changed inside radius to .375"	8/28/2023	A.FULKERT
D	Added note referencing pressurized lids.	20OCT2023	C. FANKHAUSER

SECTION A-A

SCALE 1 : 16

UNLESS OTHERWISE SPECIFIED:

- DO NOT SCALE DRAWING
- DIMENSIONS ARE IN INCHES
- TOLERANCE:
  - FRACTIONAL ± .25
  - X.X ±.1
  - X.XX ±.03
  - X.XXX ±.010
  - ANGULAR: ±2 DEG.
- INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
- THIRD ANGLE PROJECTION
- REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

	NAME	DATE
DRAWN	R.DAVIS	MAR2019
CHECKED	A. FULKERT	28AUG2023
ENG APPR.		
MFG APPR.		
Q.A.		

**PROPRIETARY AND CONFIDENTIAL**

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**TOLEDO METAL SPINNING COMPANY**  
EST. 1929

TITLE:  
TMS 304SS LID

SIZE	DRAWING NUMBER	REV
A	TMSL3614	D

SCALE: 1:10    WEIGHT: 20.86    SHEET 1 OF 1