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**NOTES UNLESS OTHERWISE SPECIFIED**

- PARENT MATERIAL: 316 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
- PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
- FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
- FITS TMS36111 HOPPER **WITH FLANGE**.
- PART IS NOT DESIGNED FOR PRESSURE OR VACUUM APPLICATIONS.

REVISONS

REV.	DESCRIPTION	DATE	APPROVED
00	INITIAL RELEASE FOR MANUFACTURING		
A	Updated sheet format, changed Radius from 0.375" to 0.13".	23APR2015	A.FULKERT
B	Updated sheet format, corrected title block and revision block author information, changed Part Name, changed OAH tolerance from " 0.75 to 1.00" to 1.00" +/- 0.06".	MAR2019	R.DAVIS
C	Added note referencing pressurized lids.	20OCT2023	C. FANKHAUSER

SECTION A-A

UNLESS OTHERWISE SPECIFIED:  
 1. DO NOT SCALE DRAWING  
 2. DIMENSIONS ARE IN INCHES  
 3. TOLERANCE:  
 FRACTIONAL ± .25  
 X.X ±.1  
 X.XX ±.03  
 X.XXX ±.010  
 ANGULAR: ±2 DEG.  
 4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS  
 5. THIRD ANGLE PROJECTION  
 6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

	NAME	DATE
DRAWN	R.DAVIS	MAR2019
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

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**TOLEDO METAL SPINNING COMPANY**  
 EST. 1929

TITLE:  
 TMS 316SS LID

SIZE	DRAWING NUMBER	REV
A	<b>TMSL3614-316SS</b>	<b>C</b>

SCALE: 1:10    WEIGHT: 21.04    SHEET 1 OF 1

SCALE 1 : 16