

4 3 2 1

**NOTES UNLESS OTHERWISE SPECIFIED**

- PARENT MATERIAL: 304 STAINLESS STEEL, 16 GAUGE (0.060" THICK)
- PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
- FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
- PART IS NOT DESIGNED FOR PRESSURE OR VACUUM APPLICATIONS.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
00	INITIAL RELEASE FOR MANUFACTURING		
A	Updated sheet format, changed OAH from 0.56" to 0.50", changed Bead to 0.10".	16JUL2013	B.KEEL
B	Updated sheet format, corrected title block and revision block author information, changed Radius from 0.155+/-0.035" to 0.10+/-0.05", changed OAH from 0.50" to 0.53", changed Bead from 0.10" to 0.13".	MAR2019	R.DAVIS
C	Added note referencing pressurized lids.	3NOV2023	C. FANKHAUSER

SECTION A-A

DETAIL E  
SCALE 2 : 1

SCALE 1 : 10

UNLESS OTHERWISE SPECIFIED:  
 1. DO NOT SCALE DRAWING  
 2. DIMENSIONS ARE IN INCHES  
 3. TOLERANCE:  
 FRACTIONAL ± .25  
 X.X ±.1  
 X.XX ±.03  
 X.XXX ±.010  
 ANGULAR: ±2 DEG.  
 4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS  
 5. THIRD ANGLE PROJECTION  
 6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

	NAME	DATE
DRAWN	R.DAVIS	MAR2019
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

**PROPRIETARY AND CONFIDENTIAL**  
 THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF TOLEDO METAL SPINNING COMPANY. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION OF TOLEDO METAL SPINNING COMPANY IS PROHIBITED.

<b>TOLEDO METAL SPINNING COMPANY</b> EST. 1929		
TITLE: TMS 304SS BEADED LID		
SIZE A	DRAWING NUMBER TMSL2016-BEADED	REV C
SCALE: 1:6	WEIGHT: 6.92	SHEET 1 OF 1