

4

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NOTES UNLESS OTHERWISE SPECIFIED

- PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (.075" THICK)
- PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
- FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
00	INITIAL RELEASE FOR MANUFACTURING	SEP2009	L.FERNANDO
A	Updated to 14ga. (.075") thickness	10/18/2022	A. FULKERT

Top view of the lid showing concentric circles and a vertical section line A-A.

Section A-A of the lid showing dimensions: R.06 INSIDE, .08, .50 OAH, and Ø 7.77 ID.

SECTION A-A

3D perspective view of the lid.

SCALE 1 : 4

UNLESS OTHERWISE SPECIFIED:
 1. DO NOT SCALE DRAWING
 2. DIMENSIONS ARE IN INCHES
 3. TOLERANCE:
 FRACTIONAL ± .25
 X.X ±.1
 X.XX ±.03
 X.XXX ±.010
 ANGULAR: ±2 DEG.
 4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
 5. THIRD ANGLE PROJECTION
 6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

	NAME	DATE
DRAWN	J. ASHBY	18OCT2022
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

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TOLEDO METAL SPINNING COMPANY
EST. 1929

TITLE:
TMS 304SS LID

SIZE	DRAWING NUMBER	REV
A	TMSL614	A
SCALE: 1:2.5		WEIGHT: 1.27
		SHEET 1 OF 1