

4

3

2

1

**NOTES UNLESS OTHERWISE SPECIFIED**

- PARENT MATERIAL: 304 STAINLESS STEEL, 16 GAUGE (0.060" THICK)
- PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
- FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
00	INITIAL RELEASE FOR MANUFACTURING	SEP2009	L.FERNANDO
A	Updated sheet format, corrected title block and revision block author information.	MAR2019	R.DAVIS

Top view of the lid showing a circular shape with a dashed centerline and a section line A-A.

Section A-A view of the lid showing dimensions: .50 OAH, Ø 7.77 ID, and R.06 INSIDE.

SECTION A-A

UNLESS OTHERWISE SPECIFIED:  
 1. DO NOT SCALE DRAWING  
 2. DIMENSIONS ARE IN INCHES  
 3. TOLERANCE:  
 FRACTIONAL ± .25  
 X.X ±.1  
 X.XX ±.03  
 X.XXX ±.010  
 ANGULAR: ±2 DEG.  
 4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS  
 5. THIRD ANGLE PROJECTION  
 6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

	NAME	DATE
DRAWN	R.DAVIS	MAR2019
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

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<b>TOLEDO METAL SPINNING COMPANY</b> EST. 1929		
TITLE: TMS 304SS LID		
SIZE A	DRAWING NUMBER TMSL616	REV A
SCALE: 1:2.5	WEIGHT: 0.99	SHEET 1 OF 1

3D perspective view of the lid.

SCALE 1 : 4