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NOTES UNLESS OTHERWISE SPECIFIED

- PARENT MATERIAL: 304 STAINLESS STEEL, 16 GAUGE (0.060" THICK)
- PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
- FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
00	INITIAL RELEASE FOR MANUFACTURING	DEC2001	J.KNAPP
01	Changed ID from 15.50" to 15.56", Changed OD from 15.62" to (15.68").	16MAY2018	R.DAVIS
A	Updated sheet format, corrected title block and revision block author information, changed Radius from 0.23" to 0.21".	MAR2019	R.DAVIS

SECTION A-A

UNLESS OTHERWISE SPECIFIED:

- DO NOT SCALE DRAWING
- DIMENSIONS ARE IN INCHES
- TOLERANCE:
 - FRACTIONAL ± .25
 - X.X ± .1
 - X.XX ± .03
 - X.XXX ± .010
 - ANGULAR: ± 2 DEG.
- INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
- THIRD ANGLE PROJECTION
- REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ± .02

	NAME	DATE
DRAWN	R.DAVIS	MAR2019
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

PROPRIETARY AND CONFIDENTIAL

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TOLEDO METAL SPINNING COMPANY EST. 1929		
TITLE: TMS 304SS LID		
SIZE A	DRAWING NUMBER TMSL1416	REV A
SCALE: 1:4	WEIGHT: 3.77	SHEET 1 OF 1

SCALE 1 : 8