

4

3

2

1

**NOTES UNLESS OTHERWISE SPECIFIED**

- PARENT MATERIAL: 316 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
- PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
- STRAIGHT WALL THICKNESS IS +/-15% OF PARENT MATERIAL.
- FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
- ESTIMATED INTERNAL VOLUME: 2.33 GALLONS. (539.13 INCH<sup>3</sup>).

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE FOR MANUFACTURING	MAR2019	R.DAVIS

SCALE 1 : 6

UNLESS OTHERWISE SPECIFIED:  
 1. DO NOT SCALE DRAWING  
 2. DIMENSIONS ARE IN INCHES  
 3. TOLERANCE:  
 FRACTIONAL ± .25  
 X.X ±.1  
 X.XX ±.03  
 X.XXX ±.010  
 ANGULAR: ±2 DEG.  
 4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS  
 5. THIRD ANGLE PROJECTION  
 6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

	NAME	DATE
DRAWN	R.DAVIS	MAR2019
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

**PROPRIETARY AND CONFIDENTIAL**  
 THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF TOLEDO METAL SPINNING COMPANY. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION OF TOLEDO METAL SPINNING COMPANY IS PROHIBITED.

**TOLEDO METAL SPINNING COMPANY**  
 EST. 1929

TITLE:  
 9" CUP WITH 9" OVERALL HEIGHT

SIZE	DRAWING NUMBER	REV
A	<b>TMSCUP9914-316SS REV A</b>	<b>A</b>

SCALE: 1:3      WEIGHT: 6.51      SHEET 1 OF 1