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NOTES UNLESS OTHERWISE SPECIFIED

- PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
- FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
- ESTIMATED INTERNAL VOLUME: 0.85 GALLONS. (196.68 INCH³).

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
00	INITIAL RELEASE FOR MANUFACTURING	12DEC2001	J.KNAPP
A	Updated sheet format, corrected title block and revision block author information, added Straight Wall ref dimension.	10JAN2017	R.DAVIS

SCALE 1 : 5

UNLESS OTHERWISE SPECIFIED:

- DO NOT SCALE DRAWING
- DIMENSIONS ARE IN INCHES
- TOLERANCE:
 FRACTIONAL $\pm .25$
 X.X $\pm .1$
 X.XX $\pm .03$
 X.XXX $\pm .010$
 ANGULAR: ± 2 DEG.
- INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
- THIRD ANGLE PROJECTION
- REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 $\pm .02$

	NAME	DATE
DRAWN	J.KNAPP	12DEC2001
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

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TOLEDO METAL SPINNING COMPANY
EST. 1929

TITLE:
8" CUP WITH 4" OVERALL HEIGHT

SIZE	DRAWING NUMBER	REV
A	TMSCUP8414 REV A	A

SCALE: 1:2.5 WEIGHT: 3.37 SHEET 1 OF 1