

4

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NOTES UNLESS OTHERWISE SPECIFIED

- PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
- FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
- ESTIMATED INTERNAL VOLUME: 8.21 GALLONS. (1895.68 INCH³).

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
00	INITIAL RELEASE FOR MANUFACTURING	12DEC2001	J.KNAPP
N/C	Changed OAH from 12.46" to 12.40", changed ID from 14.06" to 14.00"	22AUG2014	B.KEEL
A	Updated sheet format, correct title block and revision block author information, and added straight wall ref dimension.	11JAN2017	R.DAVIS
B	INTERNAL VOLUME WAS 4.21 GALLONS	3/11/2022	M.BODETTE

SCALE 1 : 10

UNLESS OTHERWISE SPECIFIED:
 1. DO NOT SCALE DRAWING
 2. DIMENSIONS ARE IN INCHES
 3. TOLERANCE:
 FRACTIONAL ± .25
 X.X ± .1
 X.XX ± .03
 X.XXX ± .010
 ANGULAR: ± 2 DEG.
 4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
 5. THIRD ANGLE PROJECTION
 6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

	NAME	DATE
DRAWN	J.KNAPP	12DEC2001
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

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TOLEDO METAL SPINNING COMPANY
 EST. 1929

TITLE:
 14" CUP WITH 12" OVERALL HEIGHT

SIZE	DRAWING NUMBER	REV
A	TMSCUP141214 REV B	B

SCALE: 1:4 WEIGHT: 15.40 SHEET 1 OF 1