NOTES UNLESS OTHERWISE SPECIFIED REVISIONS WELD REQUIREMENTS: MINIMIZED WELD POROSITY AND BE VISUALLY FREE OF CRACKS. WELDS ARE NOT CERTIFIED, TMS ASSUMES NO LIABILITY FOR THE DESIGN REGARDLESS OF ITS USE AND OR METHOD OF INSTALLATION. DESCRIPTION APPROVED REV. DATE Α INITIAL RELEASE FOR MANUFACTURING MAR2019 R.DAVIS 2. INSIDE BRUSHED FINISH TO 32 Ra. 3. OUTSIDE BRUSHED FINISH TO 125 Ra. D 4. PARENT HOPPER: TMS20514-316SS. Ø21.19 Ø19.93 Ø 1.37 1.5" OD Sanitary Tube End Fitting В 20.82 21.84±.25 SECTION A-A UNLESS OTHERWISE SPECIFIED: NAME DATE **TOLEDO METAL SPINNING COMPANY** 1. DO NOT SCALE DRAWING DRAWN R.DAVIS MAR2019 EST. 1929 2. DIMENSIONS ARE IN INCHES CHECKED 3. TOLERANCE: ENG APPR. TITLE: FRACTIONAL ± .25 MFG APPR. ±.1 HOPPER WITH WELDED 1.5" TUBE FITTING X.XX ±.03 X.XXX ±.010 **PROPRIETARY AND CONFIDENTIAL** ANGULAR: ±2 DEG. THE INFORMATION CONTAINED WITHIN THIS 4. INTERPRET DRAWING PER SIZE DRAWING NUMBER REV DRAWING IS THE SOLE PROPERTY OF ASME-Y14.5M-1994 STANDARDS TOLEDO METAL SPINNING COMPANY. ANY 105010 Α 5. THIRD ANGLE PROJECTION REPRODUCTION IN PART OR AS A WHOLE 6. REMOVE BURRS & BREAK ALL WITHOUT WRITTEN PERMISSION OF TOLEDO SCALE 1:14 SHARP EDGES WITH R0.03 ±.02 SCALE: 1:7 WEIGHT: 13.87 SHEET 1 OF 1 METAL SPINNING COMPANY IS PROHIBITED.