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**NOTES UNLESS OTHERWISE SPECIFIED**

- PARENT MATERIAL: 316 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
- WELD REQUIREMENTS: MINIMIZED WELD POROSITY AND BE VISUALLY FREE OF CRACKS. WELDS ARE NOT CERTIFIED, TMS ASSUMES NO LIABILITY FOR THE DESIGN REGARDLESS OF ITS USE AND OR METHOD OF INSTALLATION.
- INSIDE BRUSHED FINISH TO 32 Ra.
- OUTSIDE BRUSHED FINISH TO 125 Ra.
- PARENT HOPPER: TMS9314-316SS.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE FOR MANUFACTURING	MAR2019	R.DAVIS
B	UPDATED TO CURRENT DRAWING	8/12/2020	K. DRUMHILLER

SCALE 1 : 6

UNLESS OTHERWISE SPECIFIED:

- DO NOT SCALE DRAWING
- DIMENSIONS ARE IN INCHES
- TOLERANCE:  
 FRACTIONAL ± .25  
 X.X ± .1  
 X.XX ± .03  
 X.XXX ± .010  
 ANGULAR: ± 2 DEG.
- INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
- THIRD ANGLE PROJECTION
- REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ± .02

	NAME	DATE
DRAWN	R.DAVIS	MAR2019

**PROPRIETARY AND CONFIDENTIAL**

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**TOLEDO METAL SPINNING COMPANY**  
EST. 1929

TITLE:  
HOPPER WITH WELDED 1.5" TUBE FITTING

SIZE A	DRAWING NUMBER 105002	REV B
SCALE: 1:3.5		WEIGHT: 3.38
SHEET 1 OF 1		