

4

3

2

1

**NOTES UNLESS OTHERWISE SPECIFIED**

1. MATERIAL: 16 GAUGE (.060") 316 STAINLESS STEEL
2. WELD REQUIREMENTS: MINIMIZED WELD POROSITY AND BE VISUALLY FREE OF CRACKS. WELDS ARE NOT CERTIFIED, TMS ASSUMES NO LIABILITY FOR THE DESIGN REGARDLESS OF ITS USE AND OR METHOD OF INSTALLATION.
3. INSIDE BRUSHED FINISH TO 32 Ra.
4. OUTSIDE BRUSHED FINISH TO 125 Ra.
5. PARENT HOPPER: TMS4316-316SS.

REVISIONS

REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE FOR MANUFACTURING	MAR2019	R.DAVIS
B	UPDATED DRAWING TO CURRENT FORMAT	7/31/2020	K.DRUMHILLER
C	ITEM 2 WAS 50485K162F, ADDED REF WALL THICKNESS, ADDED ANGLE, ADDED BOM	3/13/2023	M.BODETTE

SCALE 1 : 4

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TMS4316-316SS	TMS Stock Item - Hopper	1
2	50485K162	1.5in x 1.125in 316SS SANITARY FITTINGS	1

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<b>TOLEDO METAL SPINNING COMPANY</b> EST. 1929
1. DO NOT SCALE DRAWING		DRAWN	M.BODETTE	
2. DIMENSIONS ARE IN INCHES				
3. TOLERANCE:				
FRACTIONAL ± .25				
X.X ±.1				
X.XX ±.03				
X.XXX ±.010				
ANGULAR: ±2 DEG.				
4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS		<b>PROPRIETARY AND CONFIDENTIAL</b>		TITLE: HOPPER WITH WELDED 1.5" TUBE FITTING
5. THIRD ANGLE PROJECTION		THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF TOLEDO METAL SPINNING COMPANY. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION OF TOLEDO METAL SPINNING COMPANY IS PROHIBITED.		
6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±0.02		SIZE	DRAWING NUMBER	REV
		A	105000	C
		SCALE: 1:1.5 WEIGHT: 0.95		SHEET 1 OF 1