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**NOTES UNLESS OTHERWISE SPECIFIED**

- PARENT MATERIAL: 316 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
- WELD REQUIREMENTS: MINIMIZED WELD POROSITY AND BE VISUALLY FREE OF CRACKS. WELDS ARE NOT CERTIFIED, TMS ASSUMES NO LIABILITY FOR THE DESIGN REGARDLESS OF ITS USE AND OR METHOD OF INSTALLATION.
- INSIDE BRUSHED FINISH TO 32 Ra.
- OUTSIDE BRUSHED FINISH TO 125 Ra.
- PARENT HOPPER: TMS6414-316SS.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE FOR MANUFACTURING	MAR2019	R.DAVIS
B	UPDATED DRAWING TO CURRENT FORMAT	8/12/2020	K. DRUMHILLER
C	ITEM 2 WAS 50485K162, ADDED REF WALL THICKNESS, ADDED ANGLE, ADDED BOM	3/13/2023	M.BODETTE

SECTION A-A

SCALE 1 : 6

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TMS6414-316SS	TMS Stock Item - Hopper	1
2	50485K162	1.5in x 1.125in 316SS SANITARY FITTINGS	1

  

UNLESS OTHERWISE SPECIFIED: 1. DO NOT SCALE DRAWING 2. DIMENSIONS ARE IN INCHES 3. TOLERANCE: FRACTIONAL ± .25 X.X ±.1 X.XX ±.03 X.XXX ±.010 ANGULAR: ±2 DEG. 4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS 5. THIRD ANGLE PROJECTION 6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02	DRAWN	NAME	DATE	<b>TOLEDO METAL SPINNING COMPANY</b> EST. 1929
		M.BODETTE	3/13/2023	
	<b>PROPRIETARY AND CONFIDENTIAL</b>			TITLE: HOPPER WITH WELDED 1.5" TUBE FITTING
	THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF TOLEDO METAL SPINNING COMPANY. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION OF TOLEDO METAL SPINNING COMPANY IS PROHIBITED.			SIZE A
	DRAWING NUMBER 105001		REV C	
	SCALE: 1:2.5		WEIGHT: 2.79	SHEET 1 OF 1